SIP Silicate Resins

WEBAC® SIPcompact



Range of application

- Ground stabilization
 - · Slope stabilization and soil nailing
 - · Solidification of unstable soil areas in earthworks
- Filling of voids and cavities
 - Solidification of gravel and crushed rock layers
- · Stabilization measures using anchor systems
 - · Bonding of anchors according to static requirements

Special properties

- MR 1:1
- · Very fast curing and fast strength development
- No foam formation, not reactive to water
- · Suitable for cutting and planing
- Solvent-free
- · Environmentally sound

Instruction for use

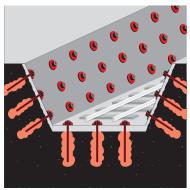
- Injection by 2C pump (e. g. WEBAC₀ IP 2K-40)
- Silicate mixing pipe, Ø 8 mm, l = 500 mm

Mixing

It is absolutely necessary to stir component A separately and thoroughly with a low-speed mechanical stirrer at 300 rev/min. max. (e.g. drill with paddle mixer) before use or transfer to another container.

Exemplary application

Meaning of the icons > WEBAC Product Catalog, www.webac.de or www.webac-grouts.com



Injection of anchor systems



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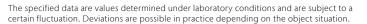
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Technical parameters	Values			
Mixing ratio	1 : 1 parts by volume			
Density, 23 °C	Comp. A Comp. B	1.45 g/cm³ 1.24 g/cm³		
Viscosity, 23 °C	Comp. A Comp. B	200 mPa·s 200 mPa·s		
Apparent density		1.3 g/cm ³		
Reaction times Flow limit • solid		12 °C 55 s • 160 s	23 °C 30 s • 95 s	30 °C 25 s • 65 s
Compressive strength (uniaxial)		60 N/mm² 70 N/mm²		
Bending tensile strength	3 d	20 N/mm²		
Tensile strength	3 d	10 N/mm²		





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General Information

WEBAC SIP Silicate Resins

(special engineering products)

▶ WEBAC SIP comprise various injection systems based on silicate including the corresponding injection technology. Silicate resins are used for filling cavities and voids, for stabilization and sealing purposes.

Note: Injection pumps should only be used for one type of material (silicate resin or polyurethane resin). When changing the material, the pump must be cleaned thoroughly and all material and cleaning agent must be removed entirely. For further information, please contact WEBAC's Application Technology Department.



Mixing

- The containers are provided according to the required mixing ratio
- Component A must be stirred separately and thoroughly with a low-speed mechanical stirrer before use or transfer to another container
- · Ideally, component A is applied under constant agitation
- Component B is moisture-sensitive; all contact with water (e.g. rain, air humidity) must therefore be avoided
- · A skin may form on the surface of the open container of component B caused by high air humidity; this skin must be removed before further use (do not mix in!)



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We recommend storing the components at a temperature above 15 °C for at least 12 hours before use to ensure ideal application conditions.

Application by 2C pump: (e. g. WEBAC_® IP 2K-40)

 An adequate volume flow must be provided for to ensure that both components are mixed until homogenous in the mixing device (static mixer)

Cleaning

- 2C pump: When interrupting work for a short period the mixing device can be rinsed with component A. When interrupting work for a longer period of time and after work rinse hoses and pistons of component A thoroughly with water, use WEBAC. Cleaner A for component B
- · Cured material can only be removed mechanically, cleaning must therefore take place immediately after the injection
- Fill the entire pump system with hydraulic fluid in case of long standstill periods
- · Observe the technical data sheets of the injection pumps and cleaners used



- Between 5 °C and 30 °C
- · Protected from moisture
- In original, closed containers



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Occupational safety

The safety regulations of the industrial trade associations and the WEBAC Safety Data Sheets are to be observed at all times when working with this product. Safety data sheets according to Regulation (EC) No. 1907/2006 (REACH) must be accessible to all persons responsible for occupational safety, health protection and the handling of materials. For further information, please see the separate information sheet "Occupational Safety" in our product catalog or www.webacgrouts.com.



Waste disposal

In Germany, empty containers can be disposed of via "Interseroh Dienstleistungs GmbH" observing the respective terms and conditions. It is not possible to dispose of containers at production facilities or delivery warehouses. For more detailed information, please see the separate information sheet "Information on the disposal and return of WEBAC packaging" in our product catalog or www.webac-grouts.com and the safety data sheets.



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