

Epoxy Injection Resins

WEBAC® B40

Range of application

- Accelerates the reaction of epoxy injection resins **WEBAC® 4110, WEBAC® 4120P and WEBAC® 4170**

Application instructions

- Add accelerator amount referring to total volume according to table
- Shake before use
- Mix homogenously with **component B** immediately before use

Technical data

Pot life

(WEBAC test specification based on DIN ISO 9514)

		Values			
		without B40	1% B40	3% B40	5% B40
WEBAC® 4110	10 °C	≈ 120 min	≈ 80 min	≈ 60 min	≈ 45 min
	20 °C	≈ 100 min	≈ 75 min	≈ 50 min	≈ 35 min
WEBAC® 4120P	10 °C	≈ 100 min	≈ 70 min	≈ 50 min	≈ 35 min
	20 °C	≈ 50 min	≈ 35 min	≈ 25 min	≈ 20 min
WEBAC® 4170	10 °C	≈ 85 min	≈ 70 min	≈ 50 min	≈ 40 min
	20 °C	≈ 40 min	≈ 30 min	≈ 25 min	≈ 18 min

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Technical data

Curing process

via shore hardness D

		Values			
		without B40	1% B40	3% B40	5% B40
WEBAC® 4110	10 °C, 48 h	≈ 14/5	≈ 35/10	≈ 45/25	≈ 55/30
	21 °C, 24 h	≈ 60/52	≈ 65/61	≈ 74/70	≈ 76/70
	21 °C, 48 h	≈ 70/61	≈ 73/68	≈ 74/70	≈ 76/70

The specified data are values determined under laboratory conditions and are subject to a certain fluctuation. Deviations are possible in practice depending on the respective object situation.

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Product data	
Delivery form	Unit 1 kg
Storage	- Between 8 °C and 25 °C - Protected from moisture - In original, sealed containers

Occupational safety

The safety regulations of the industrial trade associations and the WEBAC Safety Data Sheets are to be observed at all times when working with this product. Safety data sheets according to Regulation (EC) No. 1907/2006 (REACH) must be accessible to all persons responsible for occupational safety, health protection and the handling of materials. For further information, please see the separate information sheet "Occupational Safety" in our product catalog or www.webac.de.

Waste disposal

In Germany, empty containers can be disposed of via "Interzero Circular Solutions Germany GmbH" observing the respective terms and conditions. It is not possible to dispose of containers at production facilities or delivery warehouses. For more detailed information, please see the separate information sheet "Disposal Notes" in our product catalog or www.webac.de and the safety data sheets.

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